

INSTRUCTION MANUAL

**For SGE105-F Focus Gear for Sigma
105mm f/2.8 DG DN Macro Art**

PN# 37166

FORWORD

Thank you for your purchase of a NAUTICAM product.

At NAUTICAM, we pride ourselves in the ability to recognize the requirements of professional as well as amateur underwater photographers and fulfill them through the innovative designs of our products. We strive to achieve a high level of user-friendliness by allowing stress-free installation and easy operation of all important functions of the camera.

Each product is individually inspected and water pressure tested to ensure optimum quality.

Please read this manual carefully before using the product, this will maximize its performance as well as its lifetime.

WARRANTY

All NAUTICAM Products are warranted against any material and manufacturing defects for two years from the date of purchase for consumer use. This warranty only applies to products purchased from authorized NAUTICAM dealers and does not extend beyond the original retail purchaser.

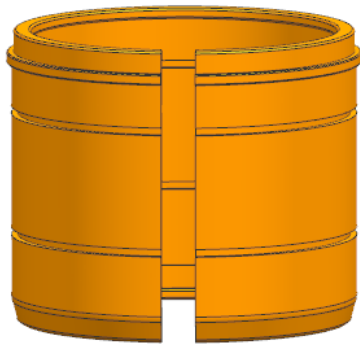
To return your product for service, please contact your regional authorized service center(s). Please note that this warranty only applies when the product is purchased in the territory where the service center is located.

NAUTICAM does not hold responsibility for damage, of any nature, to any equipment used with and/or placed within our products.

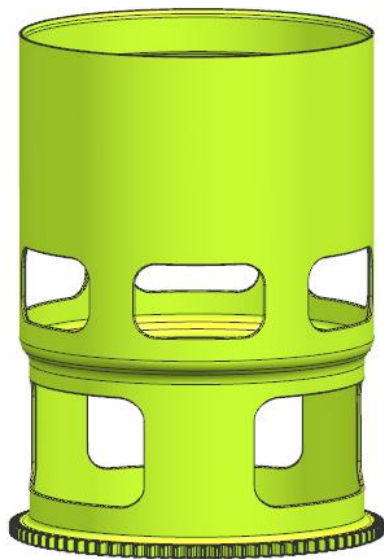
NAUTICAM accepts no liability for any loss of captured images or the inability to capture images even if it is due to the malfunctioning of our products.

Unauthorized modifications and/or repairs of our products will automatically invalidate the warranty.

IDENTIFICATION OF PARTS



Plastic C-ring



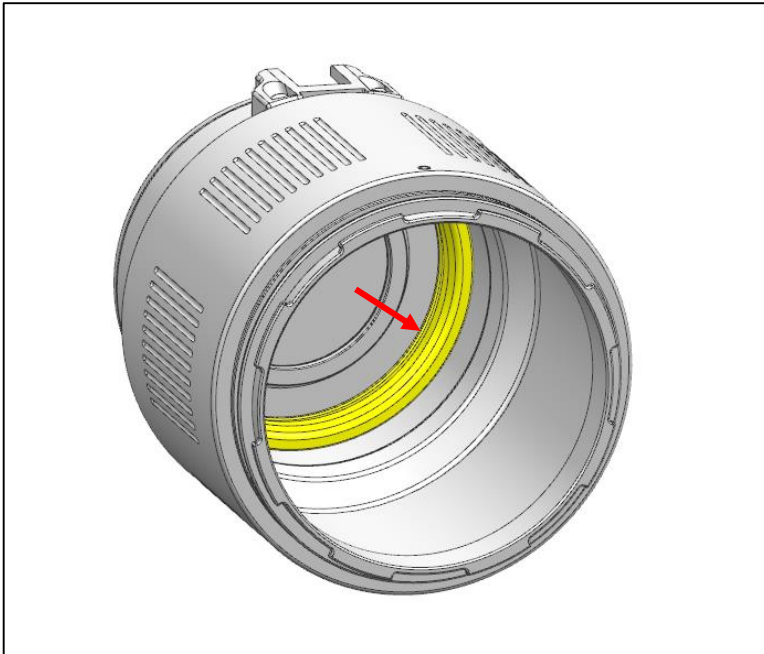
SGE105-F Focus Gear



Spare Rubber grips

PREPARATION

To use with old 37125 (SN before A413677)



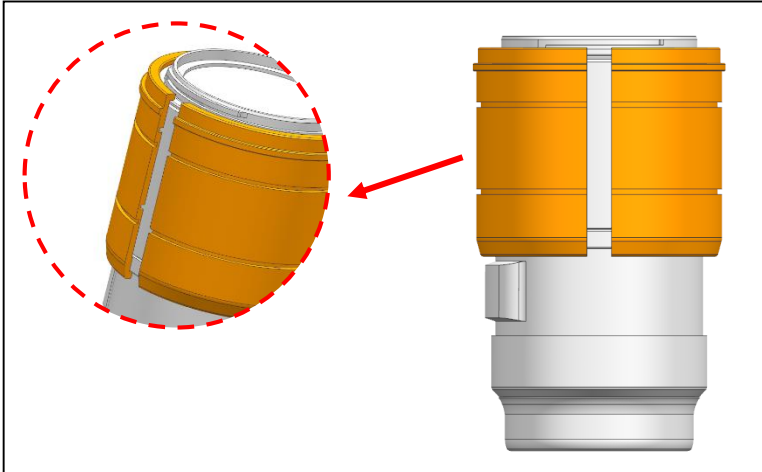
1. Remove a plastic centering ring from #37125 100 Macro port 110 for Sigma 105mm f/2.8 DG DN Macro Art as shown.

As it's held in by friction, simply pull it out on the port.

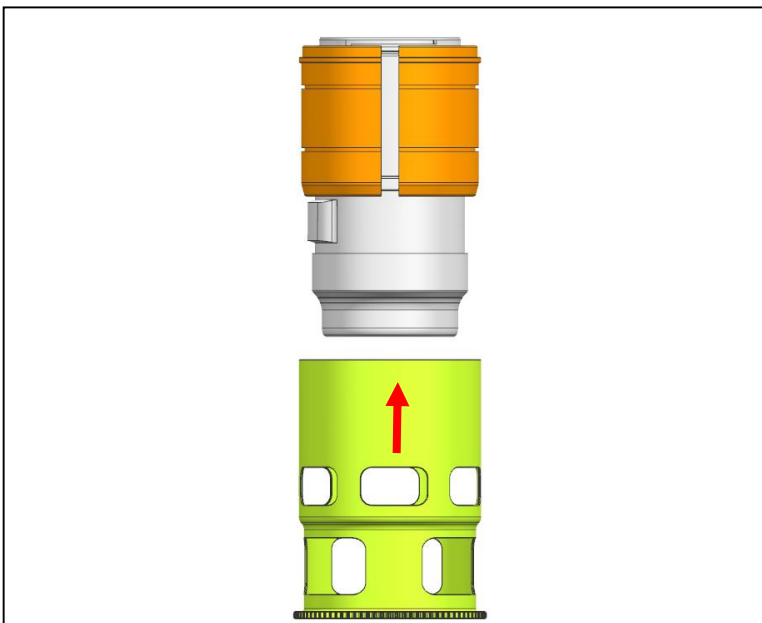
Newer 37125 N100 Macro port 110 (SN from A413677) doesn't require this step.



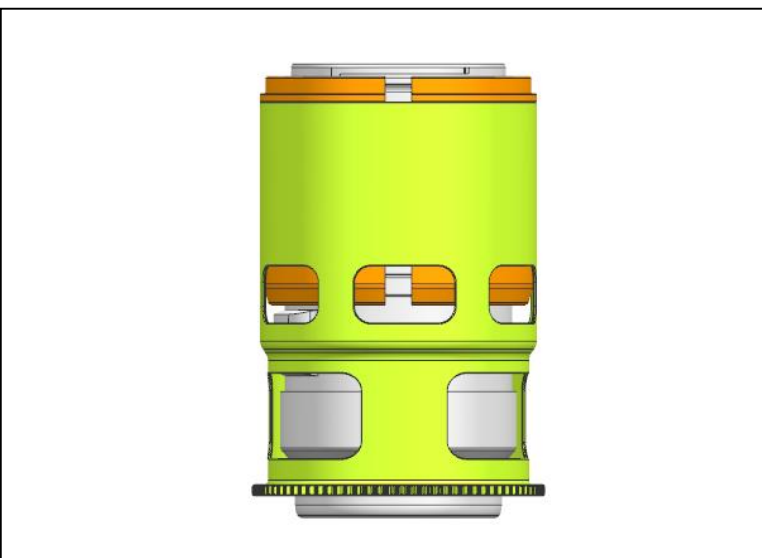
MOUNT THE GEARS ON A LENS



1. Insert the plastic C-rings as shown and place it over the lens.



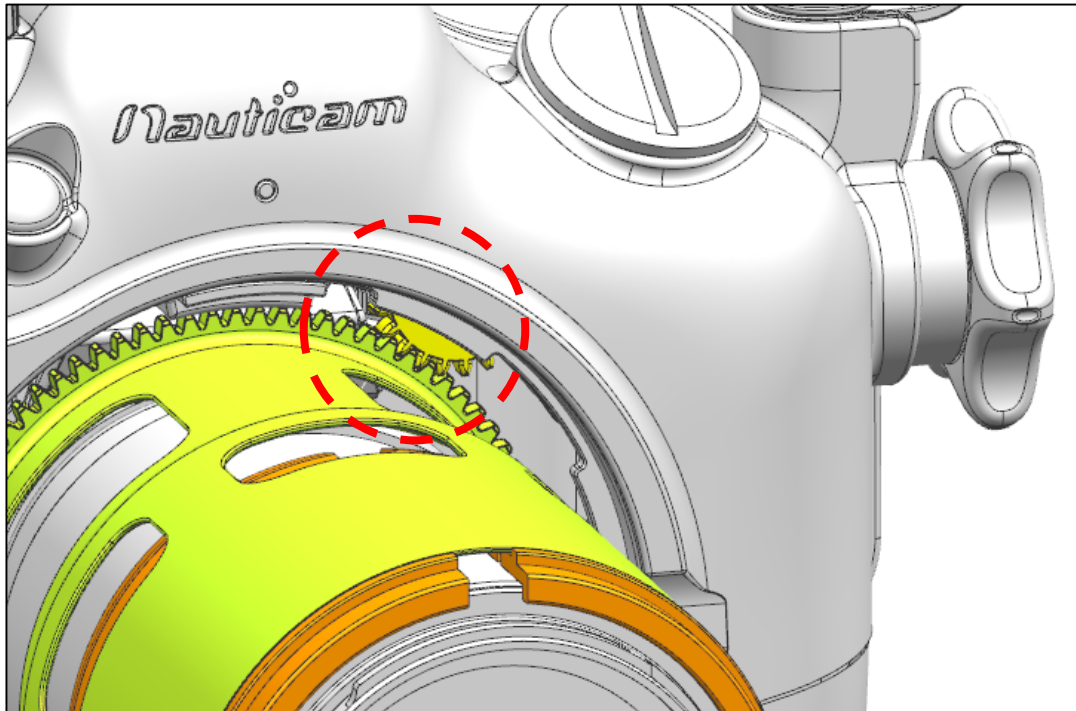
2. Insert the Focus Gear on a plastic C-ring until it reaches the flange of the plastic C-ring.



3. To remove the SGE105-F Focus gear , reverse the above steps.

The tightness between SGE105-F Focus gear and the lens can be adjusted by removing or adding rubber grips on either sides of the plastic C-ring, spare rubber grips are included in the package.

CONTROL THE GEAR



1. The SGE105-F Focus gear can be controlled by zoom/focus knobs of the housing.

After mount the camera and lens (with gear installed) on the housing, confirm that the zoom/focus knobs operates correctly.

SPECIFICATIONS

#37166 SGE105-F Focus Gear for Sigma 105mm f/2.8 DG DN Macro Art

Dimensions:	DIA87.0mm × 117.8mm
Type:	Focus gear
Compatible lens:	Sigma 105mm f/2.8 DG DN Macro Art

Remark:

Nauticam supports only e-manuals. Please download corresponding product manuals on google drive <https://bit.ly/Nauticammanual>, or contact us for e-manuals.